ELECTRICAL CONDUIT

MEETS ANSI/UL 651 AND NEMA TC-2, TC-6 AND TC-8



Building essentials for a better tomorrow™







ELECTRICAL CONDUIT

PVC Rigid Non-Metallic Conduit for Electrical Systems Schedule 40 and Schedule 80 Power and Communication Duct 0.5"- 6"

Schedule 40 Utility PVC "Gas Sleeve" Pipe Eagle Loc Electrical Conduit



ELECTRICAL CONDUIT

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PRODUCT DESCRIPTION

ELECTRICAL CONDUIT

FOR USE IN POWER, TELEPHONE AND OTHER ELECTRICAL DUCT SYSTEMS

DESCRIPTION

JM Eagle[™] offers a complete line of Electrical Conduit and Power Duct pipe products that includes: Schedule 40 and 80 Conduit (NEMA TC-2, ANSI/UL651), Encased and Direct Burial Conduit (ASTM F512, NEMA TC-6 & 8 and/or ANSI/UL 651A), and Type C Telephone Duct.



LONG LAYING LENGTHS

All JM Eagle[™] Electrical Conduit and Power Duct pipe products are offered in 20- and/or 10-foot standard laying lengths. This means that more ground can be covered during installation while eliminating the cost of unnecessary joints.

APPLICATIONS

JM Eagle[™] produces a wide variety of conduit pipe suitable for most applications. JM Eagle[™] Schedule 40 and 80 products are rated for 90°C conductors and conform to ANSI/UL 651 and NEMA TC-2. This conduit is designed with safety in mind and can be used in a variety of everyday applications. In addition, JM Eagle[™] offers complimentary lines of encased and direct-burial conduits for use in outdoor applications where ASTM F512, NEMA TC-6 & 8, and/or ANSI/UL 651A specifications are required. To round out the product line, JM Eagle[™] offers telephone duct for networking applications. JM Eagle[™] telephone duct is made in compliance with ASTM F512 and/or other specified specifications for consistency and safety.

QUALITY CONTROL

JM Eagle[™] pipe is tested in accordance with the provisions of the appropriate listed standard(s) and subject to inspection by its quality control inspectors throughout the manufacturing process. JM Eagle's Quality Management System is ISO 9001:2000 registered.* Copies of the registration certificates are available on its website at *http://www.jmeagle.com.*

* JM Eagle[™] is has achieved the ISO 9001-2000 registration of Quality Management System for all locations.



CORROSION RESISTANCE

JM Eagle[™] Electrical Conduit and Power Duct is unaffected by electrolytic or galvanic corrosion, or any known corrosive soil or water condition.

SMOOTH INTERIOR

This PVC pipe has a smooth interior that allows for wires to be pulled through easily without hanging or binding. JM Eagle[™] pipe is carefully designed and manufactured to provide an interior surface that will not nick or tear the wiring insulation.



SAVE IN HANDLING COSTS

JM Eagle[™] PVC Electricial Conduit is designed for installed-cost savings. In most instances, there is no need for costly installation equipment. Since PVC pipe can be installed with solvent weld fittings and elbows, minimizing the need to carry around pipe benders or threaders.

FIELD CUTTING AND BEVELING

You can cut JM Eagle[™] PVC Electrical Conduit and Power Duct pipe with a power saw or an ordinary handsaw. The pipe can also be beveled.

LIGHT WEIGHT

A 20-foot length of 6-inch Schedule 40 PVC Electrical Conduit weighs approximately 78 pounds. That makes it easy to load, easy to transport, and easy to handle. Installers prefer it because it goes into the ground quickly, thus saving on installation costs.



SERVICE LIFE

Since PVC does not corrode and is resistant to most chemicals, the pipe does not lose strength due to either water corrosion or external galvanic soil conditions. In addition, it is non-conductive and provides an additional insulation barrier to minimize electrical interference from high power lines. PVC has a very high melt index and is a self-extinguishing material. As a result, PVC conduit may prevent ignition of fires from shorted wires or bad circuits.



INSTALLATION

This product should be installed in accordance with JM Eagle's Publication JME-07B, "Solvent Weld and Conduit Installation Guide," and all applicable building codes.

I.P.S. O.D.

Available in ½-inch through 6-inch-diameter sizes, this pipe can be connected directly to most existing fixtures and conduits without complicated procedures or adapters. I.P.S. fittings and devices are widely available throughout the U.S.

ACCESSORIES

JM Eagle[™] PVC Electrical Conduit and Power Duct pipe is compatible with all the items required for smooth installation of an electrical power or telephone duct system.



SHORT FORM SPECIFICATION

ELECTRICAL CONDUIT AND POWER DUCT

SCOPE

This specification designates general requirements for ½-inch through 6-inch-diameter unplasticized PVC Electrical Conduit and Power Duct pipe for the conveyance of electrical wires in above/below ground and/or indoor applications.

MATERIALS

JM Eagle[™] Schedule 40 and 80 Electrical Conduit is made from quality PVC resin, compounded to provide physical and mechanical properties as defined in ANSI/ UL 651 and NEMA TC-2. JM Eagle[™] Encased and Direct Burial Conduit is made from quality PVC resin, compounded to provide physical and mechancial properties as defined in ASTM F512, NEMA TC-6 & 8 and/or ANSI/ UL 651A.

STANDARD LAYING LENGTHS

The standard laying length is 10 or 20 feet for all sizes depending on the product and shipping location.



PIPE

JM Eagle[™] electrical products are suitable for use as electrical conduit and/or power duct. Provisions must be made for expansion and contraction of the pipe structure. The bell section shall be designed to meet the requirements of the appropriate specification for the pipe. Sizes and dimensions shall be as shown in this specification.

For product installation notes and procedures, please refer to JM Eagle[™] Publication JME-07B, "Solvent Weld and Conduit Installation Guide."

EXPANSION AND CONTRACTION

PVC non-metallic conduit will expand and contract with temperature variations. The amount of movement due to temperature changes can be determined from the chart on the following pages. The coefficient of thermal expansion of JM Eagle[™] PVC conduit is 3.0 x 10⁻⁵ in/ in/°F. If major temperature variations are expected, the use of expansion joints should be considered and should be installed in accordance with the engineer's design.

PRODUCT LOADING CHARTS

Updates on bundle size and loading chart information are available on page 16 or at *www.jmeagle.com*.



SCHEDULE 40 AND SCHEDULE 80 CONDUIT

JM Eagle's Schedule 40 and Schedule 80 PVC rigid nonmetallic conduit is designed and produced for use in both above-ground and underground installations.

JM EAGLE'S PVC SCHEDULE 40 AND 80 CONDUIT OFFERS:

- Highest quality control standards.
- Compliance to ANSI/UL 651 and NEMA TC-2.
- Rated for use with 90 °C conductors.
- Light weight.
- Ultraviolet protection.
- High impact and deformation properties.
- Solvent cemented joints.
- Superior dielectric strength.
- Smooth solid wall.
- · Easy installation.

JM EAGLE[™] PVC SCHEDULE 40 AND 80 CONDUIT IS MANUFACTURED IN ACCORDANCE WITH THE FOLLOWING SPECIFICATIONS:

ANSI/UL 651 NEMA TC-2

SUPPORT OF JM EAGLE[™] PVC CONDUIT IN ABOVE GROUND INSTALLATIONS

SIZE	MAXIMUM SPACE BETWEEN SUPPORTS (FT)
1¼ – 2	5
21/2 – 3	6
31⁄2 – 5	7
6	8

MECHANICAL PROPERTIES

	ASTM	TYPICAL VALUE
Specific Gravity	D792	1.4 – 1.7
Tensile Strength (psi) @ 73.4°F	D638	5,000
Izod Impact -ft lbs/in of notch	D256	0.65 – 1.50
Flexural Strength (psi)	D790	12,500
Comprehensive Strength (psi)	D695	9,000
Hardness (Durometer D)	D2240	95

THERMAL PROPERTIES

	ASTM	TYPICAL VALUE
Coefficient of Thermal Expansion – in/in/°C	D696	5.13 x 10⁻⁵
Coefficient of Thermal Expansion – in/in/°F	D696	3.0 x 10 ⁻⁵
Deflection Temp. °F Under Load @ 264 psi	D648	140°F
Thermal Conductivity BTU (hr) (ft) (°F/in)	C177	1.3

ELECTRICAL PROPERTIES

	ASTM	TYPICAL VALUE
Dielectric Strength -volts/mil	D149	1,100
Dielectric Constant 60 CPS @ 30 °C	D150	4.00
Power Factor 60 CPS @ 30 °C	D150	1.93

FIRE RESISTANCE PROPERTIES

	ASTM	TYPICAL VALUE
Fire Resistance	-	Self Extinguishing
Flame Spread	E162	10
Smoke Development	E84	330

All JM Eagle[™] conduits have a long bell standard.



SHORT FORM SPECIFICATION

POWER AND COMMUNICATION DUCT

JM EAGLE[™] PVC POWER AND COMMUNICATION DUCT

JM Eagle[™] offers a complete line of PVC Power and Communication Duct designed and produced for use in underground Installation.

JM Eagle[™] PVC Power and Communication Duct is manufactured in accordance with the following specifications:

JM EAGLE[™] POWER AND TELEPHONE DUCT

ANSI/UL 651A	Puget Sound Power **
NEMA TC -6 & 8	LADWP**
ASTM F512	SDG & E **
F.P.L. **	PSE & G **
RUS **	BELL SOUTH **
C.O.X. **	GTE **
S.R.P. **	VERIZON **

Sierra Pacific Power **



JM EAGLE[™] POWER AND COMMUNICATION DUCT OFFERS

- Highest quality control standards.
- Light weight.
- Ultraviolet protection.
- Long lengths.
- High impact & deformation properties.
- Excellent chemical resistance.
- Integral bell.
- Solvent cemented joints.
- Superior dielectric strength.
- Smooth inner wall.
- Low coefficient of static and dynamic friction.
- Easy field cutting.
- Efficient packaging.
- * Call to confirm shipping location carries all listings.
- ** Contact JM Eagle[™] for availability.



POWER AND COMMUNICATION DUCT ASTM F512 AND NEMA TC-6 & TC-8

PHYSICAL AND PERFORMANCE PROPERTIES

PROPERTY	ASTM #	TYPICAL VALUE
TENSILE STRENGTH (psi) of compound	D638	4,000
MODULUS OF ELASTICITY IN TENSION (psi)	D638	500,000 or 400,000
FLEXURAL STRENGTH (psi)	D790	13,000
DEFLECTION TEMP °F UNDER LOAD @ 264 (psi)	D648	158° F
COEFFICIENT OF THERMAL EXPANSION IN / IN / °F	D 696	3.0 x 10 ⁻⁵

IMPACT RESISTANCE (AT 32°F) FT/ LBS

SIZE	EB20	EB35	DB60	DB100	DB120
1	—	10	—	—	10
1½	—	—	10	—	15
2	20	20	20	25	25
2 ½	—	—	—	—	30
3	20	30	40	45	50
31⁄2	20	35	50	60	65
4	25	40	60	70	80
5	30	55	85	100	110
6	40	75	120	135	150
*4" TEL DUCT	—	_	_	_	50

* CAO 8546 TYPE C

PIPE STIFFNESS PER ASTM F512

CONDUIT TYPE (ALL SIZES)	MINIMUM PIPE STIFFNESS (F/AY)
EB-20	20
EB-35	35
DB-60	60
DB-100	100
DB-120	120
4" TEL DUCT	120

* Please contact sales for availability and product range.

SUBMITTAL AND DATA SHEET

SCHEDULE 40 AND SCHEDULE 80 CONDUIT NEMA TC-2 AND ANSI/UL 651

RIGID NON-METALLIC CONDUIT FOR USE IN BOTH ABOVE GROUND AND UNDERGROUND INSTALLATIONS

SAL 19

Rated for 90°C Conductors

SCHEDULE 40 CONDUIT

CONEDULE 40 CON	Don	nated		
SIZE	AVERAGE O.D.	NOM. I.D.	MIN. T.	APPROX. WT/100 FT
1⁄2	0.840	0.622	0.109	18
3⁄4	1.050	0.824	0.113	24
1	1.315	1.049	0.133	33
11⁄4	1.660	1.380	0.140	45
1½	1.900	1.610	0.145	56
2	2.375	2.067	0.154	76
2 ½	2.875	2.469	0.203	126
3	3.500	3.068	0.216	163
31⁄2	4.000	3.548	0.226	197
4	4.500	4.026	0.237	234
5	5.563	5.047	0.258	319
6	6.625	6.065	0.280	411
8*	8.625	7.942	0.322	622

Schedule 40 is furnished in standard 10' lengths with one bell end.

20' lengths are available upon request.

* Contact JM Eagle for availability (non UL listed).

SCHEDULE 80 CONDUIT

SCHEDULE 80 CON	DUIT	Rated f	or 90°C Conductors	
SIZE	AVERAGE O.D.	NOM. I.D.	MIN. T.	APPROX. WT/100 FT
1/2	0.840	0.546	0.147	22
3⁄4	1.050	0.742	0.154	30
1	1.315	0.957	0.179	42
11⁄4	1.660	1.278	0.191	60
1½	1.900	1.500	0.200	72
2	2.375	1.939	0.218	98
2 ½	2.875	2.323	0.276	160
3	3.500	2.900	0.300	213
31/2	4.000	3.364	0.318	256
4	4.500	3.826	0.337	310
5	5.563	4.813	0.375	430
6	6.625	5.761	0.432	590

Schedule 80 is furnished in standard 10-foot lengths with one bell end. 20-foot lengths are available upon request.

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DIMENSIONS AND WEIGHTS

SUBMITTAL AND DATA SHEET

POWER AND COMMUNICATION DUCT FOR CONCRETE ENCASEMENT TC-6 & TC-8 AND ASTM F512

TYPE EB20* : :			R	ated for 90°C Cable
SIZE	AVERAGE O.D.	NOM. I.D.	* MIN. T.	APPROX. WT/100 FT
2	2.375	2.255	0.060	36
3	3.500	3.378	0.061	56
4	4.500	4.336	0.082	91
5	5.563	5.357	0.103	141
6	6.625	6.375	0.125	198

TYPE EB35* :: Rated for 90°C Ca				
SIZE	AVERAGE O.D.	NOM. I.D.	* MIN. T.	APPROX. WT/100 FT
3	3.500	3.348	0.076	68
4	4.500	4.300	0.100	109
5	5.563	5.311	0.126	168
6	6.625	6.321	0.152	235

* Based on 500,000 psi Modulus

:: Conduit furnished with one bell end per 20-foot length.

:: JM Eagle™ Type EB duct is designed for concrete encasement installations and complies with NEMA TC-6 & TC-8 and ASTM F512.

I.D. : Inside Diameter

O.D. : Outside Diameter

T. : Wall Thickness

SUBMITTAL AND DATA SHEET

POWER AND COMMUNICATION DUCT FOR DIRECT BURIAL TC-6 & TC-8 AND ASTM F512

TYPE DB60* : :

Rated for 90°C Cable

Rated for 90°C Cable

Sex 19

SIZE	AVERAGE O.D.	NOM. I.D.	* MIN. T.	APPROX. WT/100 FT
2	2.375	2.255	0.060	36
3	3.500	3.316	0.092	79
4	4.500	4.258	0.121	129
5	5.563	5.259	0.152	197
6	6.625	6.261	0.182	279

* Based on 500,000 psi Modulus

TYPE DB100* : :

AVERAGE O.D. NOM. I.D. * MIN. T. APPROX. WT/100 FT SIZE 3 3.500 3.276 0.112 91 31/2 4.000 3.744 0.128 120 4 4.500 152 4.212 0.145 5 5.563 5.207 0.179 231 6 6.625 6.201 0.213 328

* Based on 500,000 psi Modulus

TYPE DB120* : :

Rated for 90°C Cable

SIZE	AVERAGE O.D.	NOM. I.D.	* MIN. T.	APPROX. WT/100 FT
1	1.315	1.195	0.060	20
1 ½	1.900	1.780	0.060	29
2	2.375	2.221	0.077	44
3	3.500	3.264	0.118	97
4	4.500	4.192	0.154	160
5	5.563	5.181	0.191	245
6	6.625	6.171	0.227	347

* Based on 500,000 psi Modulus

: : Conduit furnished with one bell end per 20-foot length.

: : JM Eagle[™] Type DB duct is designed for direct burial installations and complies with NEMA TC-6 & TC-8 and ASTM F512.

400,000 psi Modulus available upon request.



SUBMITTAL AND DATA SHEET TELEPHONE DUCT

CAO 8546 TYPE C* : :

Rated for 90°C Cable

SIZE	AVERAGE O.D.	NOM. I.D.	* MIN. T.	APPROX. WT/100 FT
4	4.350	4.044	0.149	147

* Based on 500,000 psi Modulus.

400,000 psi Modulus available upon request.

: : GTS - 8342 available upon request.

: : JM Eagle[™] Type C PVC duct is designed for direct burial installations of telephone cables and complies with CAO 8546.

I.D. : Inside Diameter

O.D. : Outside Diameter

T.: Wall Thickness



SUBMITTAL AND DATA SHEET RIGID UTILITY CONDUIT

SCHEDULE 40 UTILITY

NORM. PIPE SIZE (IN)	O.D. (IN)	NOM. I.D. (IN)	*MIN. T. (IN)	APPROX. WEIGHT (WT/100 FT)
2	2.375	2.05	0.154	82
3	3.500	3.04	0.216	174
4	4.500	4.00	0.237	242
5	5.563	5.02	0.258	336
6	6.625	6.03	0.280	462

Pipe color is gray. Other colors may be available on request.

Pipe is produced with integral solvent weld bells. Plain end conduit may be available on request.

Available in 20-foot lengths. 10-foot lengths may be available.

For direct earth burial and concrete encasement.

Specifically designed for power utility specifications.

Non UL or NSF Listed.



SUBMITTAL AND DATA SHEET

"GAS SLEEVE" PIPE

SCHEDULE 40

NOM. PIPE SIZE (IN)	O.D. (IN)	NOM. I.D. (IN)	MIN. T. (IN)	APPROX. WEIGHT (LBS/FT)
1	1.315	1.03	0.133	0.35
1 ½	1.900	1.59	0.145	0.57
2	2.375	2.05	0.154	0.77
3	3.500	3.04	0.216	1.59
4	4.500	4.00	0.237	2.27
6	6.625	6.03	0.280	3.99
8	8.625	7.94	0.322	6.01
10	10.750	9.98	0.365	8.51
12	12.750	11.89	0.406	11.26

SCHEDULE 26

NOM. PIPE SIZE (IN)	O.D. (IN)	NOM. I.D. (IN)	MIN. T. (IN)	APPROX. WEIGHT (LBS/FT)
1 ¼	1.660	1.52	0.064	0.23
1 ½	1.900	1.75	0.073	0.30
2	2.375	2.18	0.091	0.47
3	3.500	3.21	0.135	1.02
4	4.500	4.13	0.173	1.68
6	6.625	6.08	0.255	3.65
8	8.625	7.92	0.332	6.18
10	10.750	9.87	0.413	9.59
12	12.750	11.71	0.490	13.49

Pipe color is yellow.

Pipe is produced with integral solvent weld bells.

Available in 20-foot lengths. 10-foot lengths may be available.

The function of the pipe is a sleeve pipe. No pressure rating implied.

The PVC "Gas Sleeve" pipe is not to be used for transmission of natural gas. This data sheet does not purport to address all the safety problems associated with its use.

It is the responsibility of whoever uses the gas sleeve to consult and establish safety and health practices and to determine the applicability of regulatory limitations prior to use.





EAGLE LOC ELECTRICAL CONDUIT

Eagle Loc Electrical Conduit* can be utilized in any utility application where solvent-weld PVC conduit is used.

Perfect for horizontal directional drilling, it provides high pulling capacity with less chance of joint separation. Its unique spline-locking system forms a strong watertight joint without cementing or fusion welding, and it is totally corrosion-free.



Its other features include:

- A chamfered spigot end for easy assembly.
- Short lengths of 10 feet or 20 feet for better conformance to tight spaces, ease in transportation and generation of less scrap.
- Easy disassembly for reuse.
- An insertion line at the spigot end to aid in the alignment process.
- Standard Schedule 40 dimensions for ease of use with solvent-welded Schedule 40 fittings.

In addition, JM Eagle supplies approved lubricant, splines and O-rings with every order.

* Not UL-approved.

SCHEDULE 40 DIMENSIONS

NORM. PIPE SIZE (IN)	AVERAGE O.D. (IN)	APPROX. I.D. (IN)	MIN. WALL THICKNESS (IN)	APPROX. WEIGHT (LBS/100FT)
4	4.500	3.99	0.237	228
5	5.563	5.01	0.258	314
6	6.625	6.02	0.280	410

SCHEDULE 40 PERFORMANCE DATA

NORM. PIPE SIZE (IN)	TYPICAL STIFFNESS AT 5% DEFLECTION (LB/IN/IN)	INSERTION FORCE (LBS)	SEAL PRESSURE RATING (PSI)	JOINT PULL RATING (LBS)
4	326	45	75	8,500
5	219	60	75	11,500
6	154	85	75	14,500



ITEM AND PACKAGING INFORMATION

ITEM NUMBER	DESCRIPTION	LENGTH (FT.)	FEET PER CRATE	FEET PER TRUCKLOAD
4	4" Sch 40 Eagle Loc Conduit	20	580	16,240
5	5" Sch 40 Eagle Loc Conduit	20	460	11,040
6	6" Sch 40 Eagle Loc Conduit	20	400	8,000

EAGLE LOC ELECTRICAL CONDUIT ACCESSORIES

NORM. PIPE SIZE (IN)	PKG QTY	ITEM NUMBER			
PER BAG	PER BAG	SPLINES	O-RINGS	COMBO BAG [^]	
4	29	4" Spline Bag	4" O-Ring Bag	4" Combo Bag	
5	23	5" Spline Bag	5" O-Ring Bag	5" Combo Bag	
6	20	4" Spline Bag	6" O-Ring Bag	6" Combo Bag	

^ includes splines, O-rings and lube/brush.

BELL LENGTH

NORM. PIPE SIZE (IN)	TYPICAL BELL LENGTH (IN) 4.625" 4.625"			
4	4.625"			
5	4.625"			
6	4.625"			





LOADING CHARTS

ELECTRICAL CONDUIT

PRODUCT TYPE	SIZE	LENGTH	PCS/LIFT	FT/LIFT	LIFTS/LOAD	% LOAD	FT/LOAD
	1/2	10	300	3,000	80	1.25%	240,000
RETAIL	3/4	10	220	2,200	80	1.25%	176,000
SCH40/SCH80	1	10	180	1,800	80	1.25%	144,000
CONDUIT	1 1/4	10	90	900	80	1.25%	72,000
	1 1/2	10	90	900	80	1.25%	72,000
UL 651	2	10	70	700	72	1.39%	50,400
NEMA TC-2	2 1/2	10	50	500	56	1.79%	28,000
NEMA 10-2	2 1/2 (West)*	10	50	500	64	1.56%	32,000
	3	10	50	500	48	2.08%	24,000
10' LENGTH	4	10	57	570	24	4.17%	13,680
	4 (West)*	10	57	570	32	3.13%	18,240
	1/2	10	600	6,000	72	1.39%	432,000
	3/4	10	440	4,400	56	1.79%	246,000
	1	10	360	3,600	48	2.08%	172,800
WHOLESALE	1 1/4	10	330	3,300	40	2.50%	132,000
SCH40/SCH80	1 1/2	10	225	2,250	40	2.50%	90,000
CONDUIT	2	10	140	1,400	40	2.50%	56,000
	2 1/2	10	93	930	40	2.50%	37,200
UL 651	3	10	88	880	32	3.13%	28,160
NEMA TC-2	3 1/2	20	63	630	32	3.13%	20,160
NEMA 10-2	4	20	57	570	24	4.17%	13,680
	4 (West)*	20	57	570	32	3.13%	18,240
10' LENGTH	5	20	38	380	24	4.17%	9,120
	5 (West)*	20	38	380	32	3.13%	12,160
	6	20	26	260	24	4.17%	6,240
	6 (West)*	20	26	260	32	3.13%	8,320
	1/2	20	600	12,000	36	2.78%	432,000
	3/4	20	440	8,800	28	3.57%	246,400
	1	20	360	7,200	24	4.17%	172,800
SCH40/SCH80	1 1/4	20	330	6,600	20	5.00%	132,000
CONDUIT	1 1/2	20	225	4,500	20	5.00%	90,000
CONDON	2	20	140	2,800	20	5.00%	56,000
	2 1/2	20	93	1,860	20	5.00%	37,200
UL 651	3	20	88	1,760	16	6.25%	28,160
NEMA TC-2	3 1/2	20	63	1,260	16	6.25%	20,160
	4	20	57	1,140	12	8.33%	13,680
20' LENGTH	4 (West)*	20	57	1,140	16	6.25%	18,240
	5	20	38	760	12	8.33%	9,120
	5 (West)*	20	38	760	16	6.25%	12,160
	6	20	26	520	12	8.33%	6,240
	6 (West)*	20	26	520	16	6.25%	8,320
SCH40	1/2	5	300	1,500	128	0.78%	192,000
5' LENGTH	3/4	5	220	1,100	128	0.78%	140,800

Lifts/Load based on unit size - Do not Exceed Maximum Weight per Truckload: 45,000 pounds.

(West)*: Includes JM Eagle plants in Tacoma, WA; Sunnyside, WA; McNary, OR; Cameron Park, CA; Stockton, CA; Perris, CA; Fontana, CA; Visalia, CA.



LOADING CHARTS

PRODUCT TYPE	SIZE	LENGTH	PCS/LIFT	FT/LIFT	LIFTS/LOAD	% LOAD	FT/LOAD
	1	20	400	8,000	20	5.00%	160,000
	1 1/2	20	225	4,500	20	5.00%	90,000
	2	20	140	2,800	20	5.00%	56,000
	2 1/2	20	131	2,620	16	6.25%	41,920
EB/DB	3	20	100	2,000	12	8.33%	24,000
DUCT	3 (West)*	20	100	2,000	16	6.25%	32,000
	3 1/2	20	63	1,260	16	6.25%	20,160
	4	20	57	1,140	12	8.33%	13,680
20' LENGTH	4 (West)*	20	57	1,140	16	6.25%	18,240
	5	20	38	760	12	8.33%	9,120
	5 (West)*	20	38	760	16	6.25%	12,160
	6	20	26	520	12	8.33%	6,240
	6 (West)*	20	26	520	16	6.25%	8,320
CSA DB2	2	10	234	2,340	32	3.13%	74,880
10' LENGTH	3	10	100	1,000	32	3.13%	32,000
10° LENGTH	4	10	63	630	32	3.13%	20,160
CSA DB2 20' LENGTH	2	20	234	4,680	16	6.25%	74,880
	3	20	100	2,000	16	6.25%	32,000
	4	20	63	1,260	16	6.25%	20,160
TYPE C DUCT	4	20	63	1,260	16	6.25%	20,160

Lifts/Load based on unit size - Do not Exceed Maximum Weight per Truckload: 45,000 lbs.

(West)*: Includes JM Eagle plants in Tacoma, WA; Sunnyside, WA; McNary, OR; Cameron Park, CA; Stockton, CA; Perris, CA; Fontana, CA; Visalia, CA.



LOADING CHARTS

YELLOW GAS SLEEVE

PRODUCT TYPE	SIZE	LENGTH	PCS/LIFT	FT/LIFT	LIFTS/LOAD	% LOAD	FT/LOAD
	1	20	275	5,500	32	3.13%	176,000
	1 1/4	20	196	3,920	32	3.13%	125,440
	1 1/2	20	168	3,360	32	3.13%	107,520
	2	20	105	2,100	28	3.57%	58,800
SCH40 20' LENGTH	2 (PTA)*	20	140	2,800	20	5.00%	56,000
	3	20	60	1,200	24	4.17%	28,800
	3 (PTA)*	20	88	1,760	16	6.25%	28,160
	4	20	57	1,140	16	6.25%	18,240
	6	20	26	520	16	6.25%	8,320
	8	20	15	300	16	6.25%	4,800
	10	20	12	240	12	8.33%	2,880
	12	20	6 / 8	120 / 160	6 / 6	7.1 / 9.5%	1,680

Lifts/Load based on unit size - Do not Exceed Maximum Weight per Truckload: 45,000 lbs. (PTA)*: Applies to Tacoma, WA, plant only.

WARRANTY

א שאני ביזו מיצא שוני שמיי דווע

JM EAGLE[™] PRODUCTS LIMITED WARRANTY

J-M Manufacturing Co., Inc. (JM Eagle[™]) warrants that its standard polyvinyl chloride (PVC), polyethylene (PE), conduit/ plumbing/solvent weld and Acrylonitrile-Butadiene-Styrene (ABS) pipe Products ("Products") are manufactured in accordance with applicable industry specifications referenced on the Product and are free from defects in workmanship and materials. Every claim under this warranty shall be void unless in writing and received by JM Eagle[™] within thirty (30) days of the date the defect was discovered, and within one (1) year of the date of shipment from the JM Eagle[™] plant. Claims for Product appearance defects, such as sun-bleached pipe etc., however, must be made within thirty (30) days of the date of the shipment from the JM Eagle[™] plant. This warranty specifically excludes any Products allowed to become sun-bleached after shipment from the JM Eagle[™] plant. Proof of purchase with the date thereof must be presented to the satisfaction of JM Eagle[™], with any claim made pursuant to this warranty. JM Eagle[™] must first be given an opportunity to inspect the alleged defective Products in order to determine if it meets applicable industry standards, if the handling and installation have been satisfactorily performed in accordance with JM Eagle[™] recommended practices and if operating conditions are within standards. Written permission and/or a Return Goods Authorization (RGA) must be obtained along with instructions for return shipment to JM Eagle[™] of any Products claimed to be defective.

The limited and exclusive remedy for breach of this Limited Warranty shall be, at JM Eagle's sole discretion, the replacement of the same type, size and like quantity of non-defective Product, or credits, offsets, or combination of thereof, for the wholesale purchase price of the defective unit.

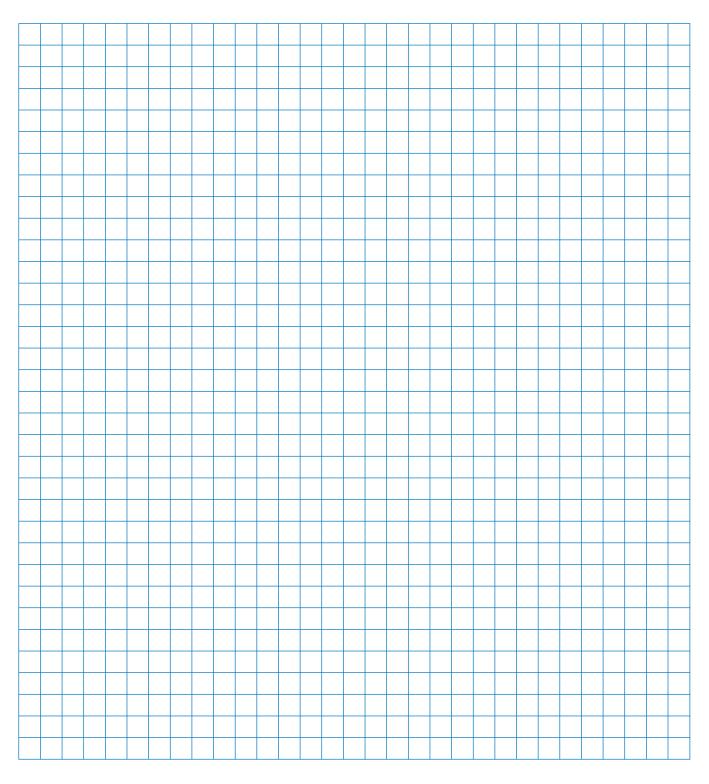
This Limited Warranty does not apply for any Product failures caused by user's flawed designs or specifications, unsatisfactory applications, improper installations, use in conjunction with incompatible materials, contact with aggressive chemical agents, freezing or overheating of liquids in the product and any other misuse causes not listed here. This Limited Warranty also excludes failure or damage caused by fire stopping materials, thread sealants, plasticized vinyl Products or damage caused by the fault or negligence of anyone other than JM Eagle™, or any other act or event beyond the control of JM Eagle™.

JM Eagle's liability shall not, at any time, exceed the actual wholesale purchase price of the Product. The warranties in this document are the only warranties applicable to the Product and there are no other warranties, expressed or implied. This Limited Warranty specifically excludes any liability for general damages, consequential or incidental damages, including without limitation, costs incurred from removal, reinstallation, or other expenses resulting from any defect. IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE SPECIFICALLY DISCLAIMED AND JM EAGLE[™] SHALL NOT BE LIABLE IN THIS RESPECT NOTWITHSTANDING JM EAGLE'S ACTUAL KNOWLEDGE THE PRODUCT'S INTENDED USE.

JM Eagle's Products should be used in accordance with standards set forth by local plumbing and building laws, codes, or regulations and the applicable standards. Failure to adhere to these standards shall void this Limited Warranty. Products sold by JM Eagle[™] that are manufactured by others are warranted only to the extent and limits of the warranty of the manufacturer. No statement, conduct or description by JM Eagle[™] or its representative, in addition to or beyond this Limited Warranty, shall constitute a warranty. This Limited Warranty may only be modified in writing signed by an officer of JM Eagle[™].



DATA:





PLANT LOCATIONS

ADEL 2101 J-M Drive Adel, Georgia 31620

BATCHELOR

2894 Marion Monk Road Batchelor, Louisiana 70715

BUTNER

2602 West Lyon Station Road Creedmoor, North Carolina 27522

CAMERON PARK 3500 Robin Lane Cameron Park, California 95682

COLUMBIA 6500 North Brown Station Road Columbia, Missouri 65202

CONROE 101 East Avenue M Conroe, Texas 77301

FONTANA 10990 Hemlock Avenue Fontana, California 92337

HASTINGS 146 North Maple Avenue Hastings, Nebraska 68901

KINGMAN 4620 Olympic Way Kingman, Arizona 86401 MAGNOLIA 2220 Duracrete Drive Magnolia, Arkansas 71753

MCNARY 31240 Roxbury Road Umatilla, Oregon 97882

MEADVILLE

15661 Delano Road Cochranton, Pennsylvania 16314

PERRIS 23711 Rider Street Perris, California 92570

PUEBLO 1742 E. Platteville Boulevard Pueblo West, Colorado 81007

STOCKTON 1051 Sperry Road Stockton, California 95206

SUNNYSIDE 1820 South First Street Sunnyside, Washington 98944

TACOMA 2330 Port of Tacoma Road Tacoma, Washington 98421

TULSA 4501 West 49th Street Tulsa, Oklahoma 74107 VISALIA 8875 Avenue 304 Visalia, California 93291

WHARTON 10807 US 59 RD Wharton, Texas 77488

WILTON 1314 W. Third Street Wilton, Iowa 52778

MEXICO

PLASTICS TECHNOLOGY DE MÉXICO S DE R.L. DE S.A. Av. Montes Urales No. 8 y 10 Parque Industrial Opción, Carretera 57 Qro. -S.L.P. Km. 57.8 C.P. 37980 San José Iturbide, Guanajuato México

* Our Mexico location is a joint venture between JM Eagle[™] and Plastics Technology

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REGIONAL OFFICE Nine Peach Tree Hill Road Livingston, New Jersey 07039

J-M Manufacturing Co. Inc. and PW Eagle Inc. are doing business as JM Eagle[™].

JM Eagle

- THE LEADER IN PIPE INNOVATION
- THE HIGHEST LEVEL OF QUALITY
- THE LARGEST BREADTH OF PRODUCT
- THE WIDEST CAPACITY
- EXPRESS DELIVERY





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