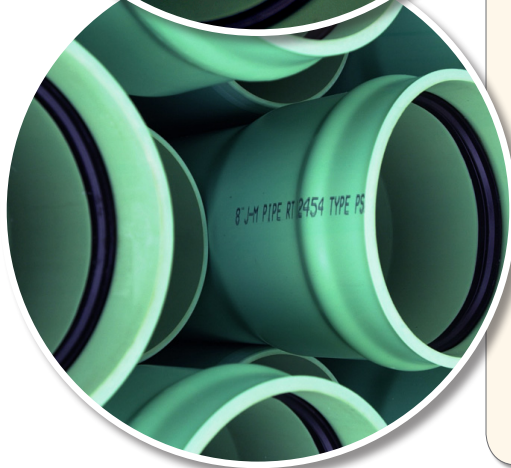
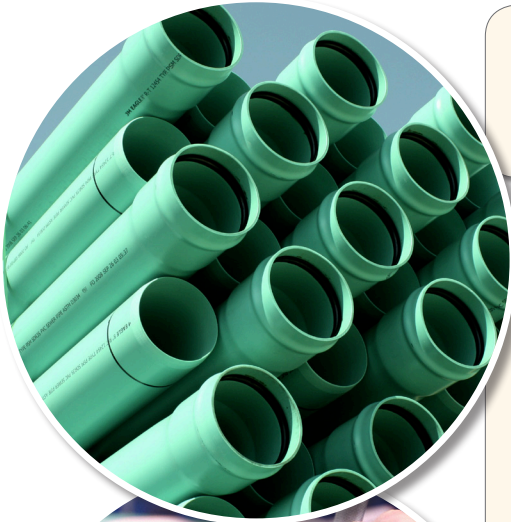




GRAVITY SEWER CSA

B182.2 CERTIFIED (MEETS ASTM D3034 AND ASTM F679).



APPLICATIONS

JM Eagle's Ring-Tite PVC Gravity Sewer CSA pipe is suitable for conveying domestic sanitary sewage, as well as certain industrial wastes.

DESCRIPTION

JM Eagle's Gravity Sewer CSA B182.2 pipe ASTM D3034 is available in SDR 35 in 4- to 21-inch diameters. It comes in 14-foot lengths.

The pipe can be directed to most existing sewer equipment. It can also be connected to IPS cast- or ductile-iron fittings with the appropriate adapters and/or transition gaskets.

JM Eagle Gravity Sewer pipe comes with Ring-Tite joints with locked-in gaskets. Joints meet or exceed ASTM D3212 for joint tightness, including a 22-inch Hg vacuum and a 25-foot head pressure test.

JM Eagle's Gravity Sewer product line also includes a range of PVC SDR 35 sewer fittings up to 8".

BENEFITS

JM Eagle's Ring-Tite Gravity Sewer pipe features an improved design for reserve strength and stiffness to increase load-bearing capacity, maximizing sewer system capacity at a reasonable cost.

- It is unaffected by the fluids found in ordinary domestic sewage; sewer gases and the sulfuring acid generated by the completion of the hydrogen sulfide cycle; and corrosive soils both alkaline and acidic.
- Maintains performance against tuberculation, corrosion and external galvanic soil conditions without lining wrapping, coating or cathodic protection.
- It resists abrasion, gouging and scouring far better than most common piping materials.
- Its interiors stay smooth over long years of service while maximizing system capacity, allowing for savings in pumping costs, as well as savings on the size of the pipe required.
- The light weight of the pipe reduces manpower required for installation.
- It can be field-cut with a power saw or ordinary handsaw and be beveled without the use of expensive or complicated machinery.
- Gasketed tee and wye saddles for tapping into previously installed PVC sewer lines eliminate the need for field solvent welding.

Revised 3/13/2012. This information may have been updated. Please download the latest version at www.jmeagle.com/onesheets.



GRAVITY SEWER CSA

SUBMITTAL AND DATA SHEET



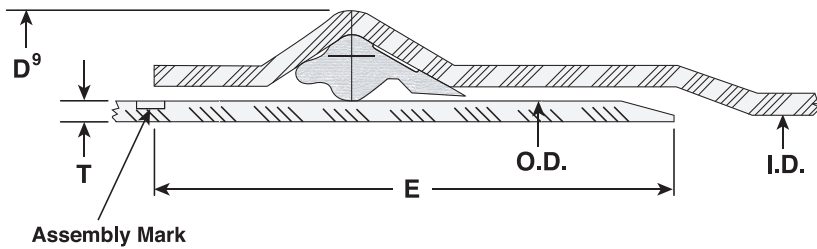
JM EAGLE'S RING-TITE JOINT OFFERS ADDITIONAL BENEFITS.

- Seated in a deep groove, the flexible elastomeric Rieber gasket provides a tight seal that protects the line from shock, vibration and earth movement, and compensates for expansion and contraction of the pipe lengths.
- Quick and easy to assemble with a simple push, there's no field mixing or application of cement.
- The joint remains tight under normal operating conditions.

CSA B182.2 CERTIFIED TYPE PSM

PIPE SIZE (IN)	AVERAGE O.D.(IN)	NOM. I.D. (IN)	MIN. T. (IN)	MIN. E (IN)	APPROX. D ⁹ (IN)	APPROX. WEIGHT (LBS/FT)
SDR 35 (PS46) B182.2 (ASTM D3034)						
4	4.215	3.975	0.120	3.50	4.695	1.05
6	6.275	5.915	0.180	4.25	6.995	2.36
8	8.400	7.920	0.240	4.75	9.360	4.24
10	10.500	9.900	0.300	6.00	11.700	6.64
12	12.500	11.780	0.360	6.25	13.940	9.50
15	15.300	14.426	0.437	7.25	17.048	14.19
SDR 35 (PS46) B182.2 (ASTM F679)						
18	18.701	17.629	0.499	8.00	20.845	21.43
21	22.047	20.783	0.588	9.50	24.575	29.88

Product Standard: CSA B182.2 (ASTM 3034) (ASTM F679)
 Pipe Compound: ASTM D1784 Cells Class 12454 or 12364
 Gasket: ASTM F477
 Integral Bell Joint: ASTM D3212
 Pipe Length: 14 foot laying length
 Installation: ASTM D 2321
 JM Eagle™ Installation Guide



I.D. : Inside Diameter
 O.D. : Outside Diameter
 T. : Wall Thickness
 D⁹ : Bell Outside Diameter
 E : Distance between Assembly Mark to the end of spigot.